

Manufacturers and Distributors of quality chas sis, suspension, driveline and components

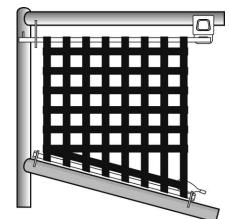
Tech Line & Information: (561) 863-2188 Orders Only: (800) 327-9402 Fax: (561) 863-1424

C/E 4033 - WINDOW NET MOUNT KIT

Parts List:

- 1...Lower Net Bar (Threaded)
- 1...Seat Belt Tongue Tab
- 2...3893 Small Universal Tab
- 1...6" x 1/16" Cable
- 2...3/8" x 3/4" Bolt

- 1...Top Mount Bar (non-Threaded)
- 1...Seat Belt Latch (Button Style)
- 1...Window Net Mount Bracket
- 1...Crimp Sleeve
- 1...3/16" x 3/4" Roll Pin



1..Determine the proper location of your net. Hold the Top Mounting Bar up to the roll cage to see which of these mounting positions you will need. See drawing (1). The net must be situated so that it is mounted to the inside of the cage and so that your arms will stay inside the cage in the case of an accident. Tack weld the Window Net Mount Bracket to either

the top inside of the roll bar main hoop or to the top hoop. Modify the bracket as shown depending on the location you select. See drawing (1).

- 2...Click in the Seat Belt Tongue Tab into the Seat Belt Latch. Tack the assembly to one end of the Top Mounting Bar. Slide the opposite end of the Top Mounting Bar into the rear bracket at least 1 inch.
- 3..Tack the Seat Belt Tongue Tab to the top hoop making sure there is enough room for the Window Net. See drawing (2).
- 4..Remove the Top Mounting Bar assembly and slide it through the top of the Window Net.
- 5..Re-install the Top Mounting Bar with the Window Net. Install the Lower Net bar through the bottom of the Window Net. Using the Universal tabs and the 3/8" mounting bolts, attach one tab to each end of the Lower Net Bar. Tack the tabs into place on the Roll Cage side bar. See Drawing (4). Adjust the tension of the net by rotating the lower tab to achieve the desired tension. See Drawing (5).
- 6..lf you are satisfied with the mounting of your Window Net, mark the Top Mounting Bar 1/2" behind the Window Net Mount Bracket. This is where the 3/16" Roll Pin will be installed. When you install this roll pin make sure that it does not line up with the slot in the Window Net Mount Bracket while the Window Net is in place. This prevents the Top Mounting Bar from being pulled through the bracket. Drill a 3/16" hole at the mark and install the Roll Pin making sure that it only sticks through one side of the bar. See Drawing (6).
- 7.. Finish welding all bracket and tabs.
- 8..At this point install the 6" piece of Cable by drilling a 1/8" hole in the front-lower Universal Tab. Run the Cable through the tab and around the Net bringing the 2 ends together. Slip the Crimp Sleeve over the ends and crimp with a good set of pliers. This Cable keeps the net from sliding up the Lower Net Bar while installed. See Drawing (7).

