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C/E 4031 – FUNNY CAR WINDOW NET MOUNT KIT

Part list:

2...Rear Upright Tab	1...1/8" Front Lower Tab
1...Window Net Latch	1...Window Net Latch Tongue
2...Clevis	1...3/8" x 1-1/4" Bolts
1...3/8" Stover Nuts	2...3/8" Flat Washers
2...1/4" x 1" Bolts	2...1/4" Nylock Nuts
4...1/4" Flat Washers	1...3/8" Rod End
1...24" - 1/2" x .058 Tubing	1...36" - 1/2" x .083 Tubing

1...Start with the rear mounts. Place small tab at the top corner where the front funny car cage bar meets the top hoop. Tack one of the small tabs to the center of the top hoop bar. Place the other small tab on the bottom where the front funny car cage bar meets the door X bar. Tack the tab to the center of the door X bar.

2...Use the two 1/4" X 1" bolts to bolt the clevises to the tabs. Take the 24" pc of 1/2" X .058 tubing and bend it to fit the front funny car cage bar. Once you have the bar bent hold it up to the clevis and mark the tube on each end and cut to fit. Remove the clevis from the tabs and insert them in the tubing. Re-bolt the tube and clevises onto the tabs and tack the clevis to the tube.

3...Once the clevises are tacked in place, bend the 36" pc of 1/2" X .083 tubing to match the bends in the rear bar. Leave extra material on both ends, because the front bar will be longer.

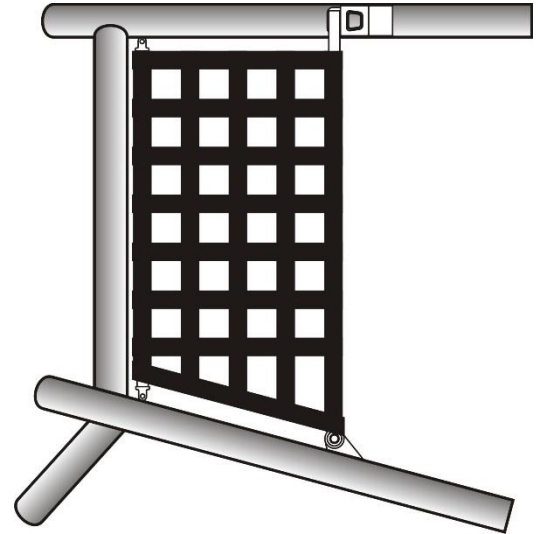
4...Slide the window net over the rear window net mount bar and bolt it back in the car.

5...Slide the front window net bar through the net. Hold the bar on the inside of the car so the bar touches the top hoop and the door X. Bolt the 1/8" front lower tab to the rod end using the 3/8" x 1" bolt. The front lower tab goes on the center of the door X bar with the long part of the tab to the front of the car (see illustration 1). The rod end goes on the inside of the tab. Screw the jam nut on the rod end down past halfway. Stretch the window net out, have someone check to make sure the bends on both bars line up. Hold the tube with the rod end attached on the door X bar and mark the front bar to be cut.

6...Cut the front bar and tap with a 3/8" x 24RH tap. Screw the rod end in the front bar. Hold the net tight and the tab in the center of the door X bar and tack in place.

7...The top of the front bar may need to be bent more to allow the latch to be installed.

8...Take the latch tongue and bend 90 degrees at the end. Leave enough after the bend to contour the end to fit the roll cage tube (see illustration 2). Slip the tongue into the buckle. Place the latch assembly on the front bar. The latch goes on with the latch on the inside of the car and the tongue towards the front of the car. Make sure the window net is tight



and tack the latch tongue to the chassis. Now tack weld the latch to the front net bar. Make sure the net opens and latches freely.

9...Once you have all these pieces tacked together remove the assembly from the car and disassemble net from rods and final weld ALL parts that have been tacked into place.

