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## C/E3748/3750 – DIAGONAL LINK(s) (3/4"- 5/8" • Bolt-on) - (3/4"- 3/4" • Bolt-on)

## PARTS LIST:

1...Diagonal Link Bar 1...5/8" Diagonal Link Bracket 1...1/2" RH Rod End 1...1/2" LH Rod End 1...3/4" Diagonal Link Bracket (2 for 3750 kit) 2...1/2" x 2-1/2 Fine Bolts 2...1/2" Fine Lock Nuts

These instructions are just one way of properly installing Diagonal Link Kits. Depending on your fabrication experience, you may find it easier or more convenient using other methods that accomplish the same results. Every installation is slightly different and we have attempted to structure these instructions to make your installation as easy as possible.

## **INSTALLATION:**

1...Install the 3/4" hole diagonal link bracket on the lower front bolt on the driver side. Insert the bolt so the head of the bolt is in the bracket.

2... Install the 5/8" (3/4" for 3750 kit) hole diagonal link bracket on the lower rear bolt on the passenger side. Insert the bolt so the head of the bolt is in the bracket.

3...Screw the left hand rod end into the diagonal link bar approximately half way up the threads. Place this end into the lower rear bracket and secure with one of the 1/2" bolts.

4...Place the right hand rod end into the front bracket and secure with the other 1/2" bolt. Screw the rod end jam nut a little more than half way up the threads.

5...Next hold the diagonal link bar up to the front bracket and rod end. If the bar is too long to use as is, then mark the bar with a pen where the bar meets up with the jam nut. **NOTE: The rear end must be centered under the car before marking the bar.** 

6...Remove the bar from the back and cut where the line is. Drill the end with a 29/64" drill bit and re-tap with a 1/2"-20 RH Tap. Re-install rod ends using anti-seize on the threads. Install the diagonal link and make any adjustments necessary. Tighten all nuts and bolts.

