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# Shifter Mount

**Important:** Before Starting the installation read these instructions completely.

## **PART # 5800**

### **LIST OF MATERIALS**

- 1...12" pc. 4" x 1/8" hot rolled flat steel
- 1...1"x .058" DOM tube
- 1...5/16"x 1-1/8" detent pin
- 1...3" pc. 7/8" x .065" sleeve

This shifter mount will make the installation of a shifter much easier. It can be mounted to the frame or any crossmember. The most popular place is the top of the drive shaft loop.

1...Cut the flat plate to fit the size of the mounting base of the shifter. Drill and bolt the shifter in place.

2...Determine the height of the shifter and where it will mount to the car. Cut the mounting tube to fit from the front edge of the mounting plate to the mounting point on the car. (NOTE: If you are adding this to a car that is done, the sheet metal will have to be cut to access the frame or drive shaft loop area at the mounting point to be welded.)

3...Remove the shifter from the mounting plate and tack weld the mounting plate to the top of the mounting tube with the 90 bend of the plate even with the end of the tube. Make sure that the mounting bolts for the shifter will not hit the mounting tube.

4...Position the tack welded assembly on the frame or drive shaft loop and tack weld in place.

5...Set the shifter on the mounting plate to check the position of the shifter. If the position of the shifter is correct finish welding the mounting tube in place.

The mounting tube can be made removable by cutting the tube and installing the smaller sleeve inside.

6...Cut the tube in the area that you would like to make removable and drill a 1/4" hole through the tube a 1/2" from the end in which ever tube you want the sleeve to be in. Slide in the small sleeve halfway and plug weld in place.

7...Install the top half on the bottom half with the shifter mounted in place. With everything lined up where you want it drill a 5/16" hole through the mounting tube and sleeve to install the 5/16" detent pin.