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# 2" X 3" L/B CROSSMEMBER WITH BRACKETS

## Part # 3819

### Part list;

- 1...2" x 3" Crossmember
- 4...Five hole ladder bar mounting bracket
- 2...3/4" x 3" Bolts
- 2...3/4" Nylock nuts
- 2...3/4" Jam nuts
- 4...3/4" Flat washers

**Related components;** The following components should be used in conjunction with the installation of any ladder bar crossmember.

1. Number 3608, double adjustable "Pro" ladder bars.
2. Number 3748 or 3749 diagonal link. Essential for limiting side to side travel of the rear end.
3. Number 3740, housing floater. Must be used on leaf spring equipped cars.

**Notes;** Since most ladder bar crossmember installations are done in conjunction with the installation of ladder bars, these instructions take the installation from this point.

### Installation;

- 1...The rear end must first be prepared for installation and should be installed at the same time as the ladder bar crossmember and ladder bars. Follow the instructions provided with your ladder bars to get to this point.
- 2...Position the rear end under the car and with the ladder bars tacked in place on the rear. Be sure the rear is centered under the car, at the correct wheelbase and that the pinion lines up with the transmission tail shaft. Use a carpenters square, plumb bob and or a level to correctly position the rear.