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## BATTERY MOUNT

### Part #3712

#### Bill of Materials:

- |                                     |  |
|-------------------------------------|--|
| 2...Post for Battery Mount #3712-1  | 2...3/8" x 1-1/4" Bolt (Grade 5) #ABT 1400 |
| 1...Top for Battery Mount #3712-2   | 2...3/8" x 1" Bolt (Grade 5) #ABT 1390     |
| 1...Brace for Battery Mount #3712-3 | 4...3/8" Flat Washer #ABT 1040             |
| 1...Battery Mounting Loop #3712-4   | 4...3/8" Lock Washer #ABT 1041             |
| 2...3/8" Bellcrank Tab #3901        |  |

**STEP 1:** Measure the battery length and cut the loop to size. The loop comes extra long so it will fit all series batteries.

**STEP 2:** Mount the battery mounting loop on the rear frame rail, making sure that you have enough room between the battery and deck lid.

**STEP 3:** Take the length of the battery and divide it in half, this will be the dimension that you will use when you weld the two bellcrank tabs to the loop for the battery hold downs. These tabs are welded flush with the top of the loop.

**STEP 4:** Level battery mounting loop with the top of the frame rail and tack weld in place.

**STEP 5:** Cut the brace for the mounting loop so it fits from the bottom of the frame rail to the center of the radius on the mounting loop. Tack weld in place.

**STEP 6:** Check and make sure that the battery mounting loop is still level, if so complete the welding of the brace and loop.

#### RELATED COMPONENTS:

- Battery Cable Kit .....#C/E 3711
- Battery Disconnect .....#C/E 3713
- Master Disconnect Switch.....#MOR 74100

