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# Round Tube Pack Mount

## Part # 7603

### Parts List:

- 12 Feet...3/8" x .058 tubing
- 1...Bending Fixture
- 8...3/4" 10-32 stainless Bolts
- 4...1/2" 10-32 stainless Bolts
- 12...10-32 stainless lock nuts
- 12...small mounting tabs

1...Clamp the bending fixture in a vise. Use one of the 3 foot pieces of tubing to bend a square for the bottom of the pack making it 1/2" smaller. Place the tubing between the small post and large one and bend it around the large one. (See Drawing #1) Cut and weld the ends together.

2...Weld four of the small mounting tabs flush with one side of the square. (See Drawing #2) Weld one in each corner.

3...Weld the 8 small mounting brackets together in pairs end to end (See Drawing #3) These brackets will be used to mount the pack mount to the car.

4...Bolt these brackets to the body in the places that you have picked to be the mounting area. Use the 3/4" nuts and bolts.

5...Cut two pieces of tubing that will mount to the top of the mounting square for the pack. This mounting square for the pack will have to be even with the end of the wing. Tack weld these tubes in place. If the top is ok go ahead and cut and tack weld the bottom tubes in place.

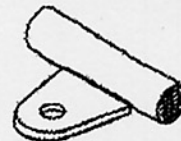
6...Cut and tack weld pieces of tubing to go from corner to corner on the mounting legs to help it from going side to side. Remember you will have to push on it pretty to pack the chute

7...If the mount feels stable go ahead and weld it up

Drawing #3



Drawing #2



Drawing #1

